

## OVERVIEW

**Duratherm XLT-120** heat transfer fluid is engineered for long-term operation in heat transfer applications requiring precise temperature control ranging from -120°F up to 150°F (-84°C to 65°C).

Ideal for cryogenic applications Duratherm XLT's economical cost and wide operating temperature also makes it well-suited for heating and cooling applications found in the food processing, pharmaceutical and chemical industries.

## TROUBLE-FREE OPERATION

**Duratherm XLT-120** heat transfer fluid does not require monitoring of concentration or additive levels.

## LONGEVITY

**Duratherm XLT-120** heat transfer fluid utilizes our exclusive additive system for long-term, trouble-free operation at any temperature, high or low.

## ENVIRONMENTAL

**Duratherm XLT-120** heat transfer fluid is plant and user friendly. Low odours, high flash point and no SARA reportable substances makes **Duratherm XLT-120** the wise choice for worker health and safety.

## DISPOSAL

After its extensive service life, **Duratherm XLT-120** heat transfer fluid can be disposed of through local waste oil recycling programs. Check your local regulations.

## DURATHERM XLT-120 PROPERTIES

<b>Appearance:</b> clear liquid, slight yellow tint		
<b>Maximum Bulk/Use Temp.*</b>	150°F	65°C
<b>Minimum Bulk/Use Temp.*</b>	-120°F	-84°C
<b>Flash Point ASTM D92</b>	120°F	49°C
<b>Fire Point ASTM D92</b>	140°F	60°C
<b>Viscosity ASTM D445</b>		
cSt at -40°F / -40°C	8.5	
cSt at 32°F / 0°C	4.5	
cSt at 150°F / 65°C	1.3	
<b>Pour Point ASTM D97</b>	-130°F	-90°C
<b>Density ASTM D1298</b>		
	<b>lb/ft<sup>3</sup></b>	<b>g/ml</b>
at -40°F / -40°C	54.1	0.868
at 32°F / 0°C	52.9	0.856
at 150°F / 65°C	50.8	0.813
<b>Carbon Residue ASTM D189</b>	0.005	% Mass
<b>Sulphur Content X-RAY</b>	<.001	weight %
<b>CU Strip Corrosion ASTM D130</b>	1a	
<b>Thermal Conductivity</b>		
	<b>BTU/hr F ft</b>	<b>W/m. K</b>
at -40°F / -40°C	0.080	0.138
at 32°F / 0°C	0.079	0.136
at 150°F / 65°C	0.076	0.131
<b>Heat Capacity</b>		
	<b>BTU/lb F</b>	<b>kJ/kg K</b>
at -40°F / -40°C	0.460	1.926
at 32°F / 0°C	0.481	2.012
at 150°F / 65°C	0.520	2.177
<b>Vapor Pressure ASTM D2879</b>		
	<b>psia</b>	<b>kPa</b>
at 60°F / 15°C	0.00	0.00
at 100°F / 38°C	0.02	0.13
at 150°F / 65°C	4.31	29.71
<b>Distillation Range ASTM D2887</b>		
	10%	181°F (83°C)
	90%	546°F (285°C)
<b>*Maximum Film Temp.</b>	180°F	82°C

The values quoted are typical of normal production. They do not constitute a specification.